- (2) It is resistant to chemicals with which contact may be anticipated:
- (3) It has been used only in natural gas service;
- (4) Its dimensions are still within the tolerances of the specification to which it was manufactured; and
  - (5) It is free of visible defects.
- (c) For the purpose of paragraphs (a)(1) and (b)(1) of this section, where pipe of a diameter included in a listed specification is impractical to use, pipe of a diameter between the sizes included in a listed specification may be used if it:
- (1) Meets the strength and design criteria required of pipe included in that listed specification; and
- (2) Is manufactured from plastic compounds which meet the criteria for material required of pipe included in that listed specification.
- (d) Rework and/or regrind material is not allowed in plastic pipe produced after March 6, 2015 used under this part.

[35 FR 13257, Aug. 19, 1970, as amended by Amdt. 192–19, 40 FR 10472, Mar. 6, 1975; Amdt. 192–58, 53 FR 1635, Jan. 21, 1988; Amdt. 192–119, 80 FR 180, Jan. 5, 2015]

## § 192.61 [Reserved]

# § 192.63 Marking of materials.

- (a) Except as provided in paragraph (d) of this section, each valve, fitting, length of pipe, and other component must be marked—
- (1) As prescribed in the specification or standard to which it was manufactured, except that thermoplastic pipe and fittings made of plastic materials other than polyethylene must be marked in accordance with ASTM D2513-87 (incorporated by reference, see § 192.7):
- (2) To indicate size, material, manufacturer, pressure rating, and temperature rating, and as appropriate, type, grade, and model.
- (b) Surfaces of pipe and components that are subject to stress from internal pressure may not be field die stamped.
- (c) If any item is marked by die stamping, the die must have blunt or rounded edges that will minimize stress concentrations.
- (d) Paragraph (a) of this section does not apply to items manufactured be-

fore November 12, 1970, that meet all of the following:

- (1) The item is identifiable as to type, manufacturer, and model.
- (2) Specifications or standards giving pressure, temperature, and other appropriate criteria for the use of items are readily available.

[Amdt. 192–1, 35 FR 17660, Nov. 17, 1970, as amended by Amdt. 192–31, 43 FR 883, Apr. 3, 1978; Amdt. 192–61, 53 FR 36793, Sept. 22, 1988; Amdt. 192–62, 54 FR 5627, Feb. 6, 1989; Amdt. 192–61A, 54 FR 32642, Aug. 9, 1989; 58 FR 14521, Mar. 18, 1993; Amdt. 192–76, 61 FR 26122, May 24, 1996; 61 FR 36826, July 15, 1996; Amdt. 192–114, 75 FR 48603, Aug. 11, 2010; Amdt. 192–119, 80 FR 180, Jan. 5, 2015]

#### § 192.65 Transportation of pipe.

- (a) Railroad. In a pipeline to be operated at a hoop stress of 20 percent or more of SMYS, an operator may not install pipe having an outer diameter to wall thickness of 70 to 1, or more, that is transported by railroad unless the transportation is performed by API RP 5L1 (incorporated by reference, see § 192.7).
- (b) Ship or barge. In a pipeline to be operated at a hoop stress of 20 percent or more of SMYS, an operator may not use pipe having an outer diameter to wall thickness ratio of 70 to 1, or more, that is transported by ship or barge on both inland and marine waterways unless the transportation is performed in accordance with API RP 5LW (incorporated by reference, see §192.7).
- (c) Truck. In a pipeline to be operated at a hoop stress of 20 percent or more of SMYS, an operator may not use pipe having an outer diameter to wall thickness ratio of 70 to 1, or more, that is transported by truck unless the transportation is performed in accordance with API RP 5LT (incorporated by reference, see § 192.7).

[Amdt. 192–114, 75 FR 48603, Aug. 11, 2010, as amended by Amdt. 192–119, 80 FR 180, Jan. 5, 2015; Amdt. 192–120, 80 FR 12777, Mar. 11, 2015]

# Subpart C—Pipe Design

## §192.101 Scope.

This subpart prescribes the minimum requirements for the design of pipe.